

**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING
REVISED 1-25-13**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT.
- D. Section 02 82 13.19, ASBESTOS FLOOR TILE AND MASTIC ABATEMENT
- E. Section 03 30 53, (SHORT-FORM) CAST-IN-PLACE CONCRETE: Concrete and Grout.
- F. Section 05 50 00, METAL FABRICATIONS.
- G. Section 07 84 00, FIRESTOPPING.
- H. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- I. Section 07 92 00, JOINT SEALANTS.
- J. Section 09 91 00, PAINTING.
- K. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- L. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- M. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.

2. **Equipment Service:** There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officer's Representative (COR).
5. **Multiple Units:** When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. **Assembled Units:** Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. **Nameplates:** Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, in accordance with terms and conditions of contract.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other

items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.

C. American Society for Testing and Materials (ASTM):

A36/A36M-2008.....Standard Specification for Carbon Structural
Steel

A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)

E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture

SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application

E. National Electrical Manufacturers Association (NEMA):

MG1-2003, Rev. 1-2007...Motors and Generators

E. International Code Council, (ICC):

IBC-06, (R 2007).....International Building Code

IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.

2. Constituent parts that are alike shall be products of a single manufacturer.

3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and

attached to pump base with minimum of four 6 mm (1/4-inch) bolts.
Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods shall conform to the requirements of 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.

4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate

horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.

3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for acceptance of the COR in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 1. Concrete insert: Type 18, MSS SP-58.

2. Self-drilling expansion shields and machine bolt expansion anchors:
Permitted in concrete not less than 102 mm (4 inches) thick when accepted by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when accepted by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 50 00, Metal Fabrications.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):

- a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
 - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
 - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.

d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

J. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior acceptance of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and

access provisions that are shown on the drawings shall not be changed nor reduced.

- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after acceptance by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for acceptance.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as accepted by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or

- mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 53, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
 - J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
 - K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
 - L. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
 - M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
 - N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
 - O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.

- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written acceptance of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and

maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.

- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

Renovate Ward 5 East
Charles George VA Medical Center
Asheville, NC

VA Project Number 637-11-119

INTENTIONALLY LEFT BLANK

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Valves.
 - 2. Backflow Preventers.
 - 3. Pressure Reducing Valves.
 - 4. Backwater Valves
 - 5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM): A536-84(R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
 - ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
 - ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
 - ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
 - IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

- SP-25-98.....Standard Marking System for Valves, Fittings,
Flanges and UnionsSP-67-02a (R 2004) Butterfly
Valve of the Single flange Type (Lug Wafer)
- SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded
Ends.
- SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose
- SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Ball valves used to supply potable water shall meet the requirements of NSF 61.

E. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe

D. Valves shall be installed in a position to allow full stem movement.

3.3 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- - E N D - - -

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: PIPE INSULATION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-2007.....Scheme for Identification of Piping Systems
 - B16.3-2006.....Malleable Iron Threaded Fittings Classes 150 and 300
 - B16.9-2007.....Gray Iron Threaded Fittings Classes 125 and 250
 - B16.9-2007.....Factory-Made Wrought Butt Welding Fittings ANSI/ASME
 - B16.11-2009.....Forged Fittings, Socket-Welding and Threaded ANSI/ASME
 - B16.12-2009Cast Iron Threaded Drainage Fittings ANSI/ASME
 - B16.15-2006Cast Bronze Threaded Fittings Classes 125 and 250 ANSI/ASME
 - B16.18-01 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME

B16.22-01 (R2005).....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings ANSI/ASME Element ANSI/ASME
NSF/ANSI 61.....Drinking Water System Components - Health
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings Revision 1989
A53/A53M-07.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated
Welded and Seamless
A183-03(2009).....Carbon Steel Track Bolts and Nuts
A269-10.....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Tubing for General
Service
A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
A403/A403M-10a.....Standard Specification for Wrought Austenitic
Stainless Steel Piping Fittings
A536-84(2009).....Ductile Iron Castings
A733-03(2009).....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples
B32-08.....Solder Metal
B61-08.....Steam or Bronze Castings
B62-09.....Composition Bronze or Ounce Metal Castings
B75-02.....Seamless Copper Tube
B88-09.....Seamless Copper Water Tube
B300-10.....AWWA Standard for Hypochlorites
B301-10.....AWWA Standard for Liquid Chlorine
B584-09a.....Copper Alloy Sand Castings for General
Applications Revision A
B687-99(2005) e1.....Brass, Copper, and Chromium-Plated Pipe Nipples
D2000-08.....Rubber Products in Automotive Applications
D4101-09.....Propylene Plastic Injection and Extrusion
Materials
D2447-03.....Polyethylene (PE) Plastic Pipe, Schedule 40 and
80, Based on Outside Diameter
D4101-09.....Propylene Plastic Injection and Extrusion
Materials
E1120-08.....Standard Specification For Liquid Chlorine

- E1229-08.....Standard Specification For Calcium Hypochlorite
- D. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Gray Iron Fittings - 75 mm
thru 1200 mm (3 inch thru 48 inches) for Water
and other liquids AWWA/ANSI
- C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast in Metal
Molds or Sand-Lined Molds, for Water or Other
Liquids AWWA/ ANSI
- C153/A21.53-06.....AWWA Standard for Ductile-Iron Compact Fittings
for Water Service AWWA/ANSI
- C203-08.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied AWWA/ANSI
- C213-07.....Fusion Bonded Epoxy Coating For The Interior &
Exterior Of Steel Water Pipelines
- C651-05.....Disinfecting Water Mains
- E. American Welding Society (AWS):
- A5.8/A5.8M:2004.....Filler Metals for Brazing
- F. International Plumbing Code
International Plumbing Code - 2009
- G. American Society of Sanitary Engineers (ASSE):
ANSI/ASSE (Plumbing)
1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers
ANSI/ASSE 1010-2004.....Water Hammer Arresters
ANSI/ASSE 1018-2001.....Performance for trap seal primer valves -
potable water supplied.
ANSI/ASSE (Plumbing)
1020-2004.....Pressure Vacuum Breaker Assembly
- H. Plumbing and Drainage Institute (PDI):
PDI WH-201 2007.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and more than one year old.
- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.

- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 - 3. Mechanical press sealed fittings, 65 mm (2-1/2") in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.
 - 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

2.2 TRAP PRIMER WATER PIPING:

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.3 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.4 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.5 STERILIZATION CHEMICALS

- A. Hypochlorites ANSI/AWWA B300-10
- B. Liquid Chlorine ANSI/AWWA B301-10

2.6 WATER HAMMER ARRESTER:

- A. Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Provide water hammer arrestors at:
 - 1. All solenoid valves.
 - 2. All groups of two or more flush valves.
 - 3. All quick opening or closing valves.
 - 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and

- equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
 3. All pipe runs shall be laid out to avoid interference with other work.
 4. Install union and shut-off valve on pressure piping at connections to equipment.
 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split unplated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m

(20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

- 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

7. Penetrations:

- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage

with a shutoff and bleeder valve at the highest point of the piping being tested.

- C. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorites for sterilization.

- - - E N D - - -

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Grease Removal Unit.
 - 4. Cleanouts.
 - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and
250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot Dip Process
A53/A53M-07.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings
A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts
A536-84(R 2004).....Standard Specification for Ductile Iron
Castings
B32-08.....Standard Specification for Solder Metal
B75-02.....Standard Specification for Seamless Copper Tube
B306-02.....*Standard Specification for Copper Drainage Tube
(DWV)*
B584-06a.....Standard Specification for Copper Alloy Sand
Castings for General Applications
C564-03a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications
310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

- F. American Society of Sanitary Engineers (ASSE):
1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied
- G. Plumbing and Drainage Institute (PDI):
PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings
 - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. pipe buried in or in contact with earth
 - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. interior waste and vent piping above grade.
 - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 - 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.
- B. Copper Tube, (DWV):
 - 1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 - 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 - 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 - 4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For dissimilar pipes, the sleeve material shall be material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt

sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a

fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. Type B (FD-B) floor drain shall comply with ANSI A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom. The grate shall be 175 mm (7 inches) minimum.
- C. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.
- D. Type D (FD-D) floor drain shall comply with ANSI A112.6.3. The type D floor drain shall have a Cast iron body with flange, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange.

- E. Type E (FD-E) floor drain shall comply with ANSI A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting, nickel bronze, grate not less than 300 mm (12 inches) square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.
- F. Type F (FD-F) floor drain shall comply with ANSI A112.6.3. The type F floor drain shall be have a cast iron body with flange, integral reversible clamping device, seepage openings and a 225 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors.
- G. Type G (FD-G) floor drain shall comply with ANSI A112.6.3. The type G floor drain shall have a cast iron body, shallow type with double drainage flange and removable, perforated aluminum sediment bucket. The type G drain shall have all interior and exposed exterior surfaces coated with acid resistant porcelain enamel finish. The floor drain shall have a clamping device. The frame and grate shall be nickel bronze. The grate shall be approximately 200 mm (8 inches) in diameter. The space between body of drain and basket shall be sufficient for free flow of waste water.
- H. Type H (FD-H) floor drain shall comply with ANSI A112.6.3. The type H drain shall have a cast iron body, double drainage pattern, without sediment bucket but with loose set nickel bronze grate, secondary strainer, and integral clamping collar. The grate shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square. The drain body shall be 150 mm (6 inches) deep.
- I. Type I (FD-I) floor drain shall comply with ANSI A112.6.3. The type I floor drain shall have a cast iron body, wide flange for seamless floor, double drainage pattern, with all interior surfaces and exposed exterior surfaces provided with acid resistant enamel finish. The type I floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket with, perforations with not less than 19 300 square mm (30 square inches) of free area. The sediment basket shall be approximately 100 mm (4 inches) deep, and be provided with grips for easy handling. The floor drain shall be provided with a loose-set, nickel bronze grate approximately 300 mm (12

inches) square and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

J. Type J (FD-J) floor drain shall comply with ANSI A112.6.3. The type J floor drain shall be a flushing rim drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. The nickel bronze grate shall be approximately 280 mm (11 inches) in diameter and flush with floor. A deep-seal P-trap shall be attached to drain. The body and trap shall have pipe taps for water supply connections.

1. Drain Flange: Flange for synthetic flooring.
2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated on the drawings.

K. Type K (FD-K) floor drain shall comply with ANSI A112.6.3. The type K floor drain shall be a flushing Rim Drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 275 mm (11 inches) in diameter, flush with floor. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.

1. Drain Flange: Flange for synthetic flooring.
2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated on the drawings.

L. Type L (FD-L) floor drain shall comply with ANSI A112.6.3. The type L floor drain shall be a flushing rim drain with heavy cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 275 mm (11 inches) in diameter, with 50 mm (2 inch) length of 20 mm (3/4 inch) brass pipe brazed or threaded into the center of the solid grate. Pipe shall be threaded and provided with a brass cap with inter gasket (neoprene) to provide a gas tight installation. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.

1. Drain Flange: Flange for synthetic flooring.
2. Cystoscopy Rooms:

- a. Flush Valve: The flush valves shall be large diaphragm type flushometer, solenoid operated with a single-circuit timer. Mount in valve cabinet.
 - b. Operation: Valve solenoid shall be cycled by a single-circuit timer set to operate flush valve at five minute intervals. Timer shall be electrically connected to an "on-off" toggle switch and be provided with pilot light. Timer and flush valve shall operate only when timer/valve switch is in the "on" position.
 - c. Valve Cabinets:
 - 1) General: Sheet metal not lighter than 1.6 mm thick (16 gauge), size as required, rigidly assembled with joints welded, and punched or drilled for passage of required pipes and services. Provide anchors for fastening cabinet in place. Front shall be flush with wall finish and shall have flush fitting, hinged doors, with latch. Door shall be arranged to not offer any obstruction when open.
 - 2) Doors and Trim: Flush with front of cabinet, constructed of not lighter than number 2.7 mm thick (12 gauge) steel. Doors shall open through 180 degrees and be provided with two butt hinges or continuous hinge. Latch shall be provided by manufacture of cabinet.
 - 3) Painting: Prime and finish painting is specified under Section 09 91 00, PAINTING.
- M. Type M (FD-M) floor drain shall comply with ANSI A112.6.3 The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension. Minimum dimensions as follows:
1. Area of strainer and collar - 23 000 square mm (36 square inches).
 2. Height of funnel - 95 mm (3-3/4 inches).
 3. Diameter of lower portion of funnel - 50 mm (2 inches).
 4. Diameter of top portion of funnel - 100 mm (4 inches).
 5. Provide paper collars for construction purposes.
- N. Type N (FD-N) floor drain shall comply with ANSI A112.6.3. The type N floor drain shall have a cast iron body, wide flange for seamless floors, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish. The type N floor

drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket, perforated with not less than 9 000 square mm (14 square inches) of free area and approximately 50 mm (2 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate approximately 200 mm (8 inches) shall be round and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.

- O. Type O (FD-O) floor drain shall comply with ANSI A112.6.3. The type O floor drain shall have a cast iron body, double drainage pattern, clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces shall have an acid resisting, enamel finish.
- P. Type P (FD-P) floor drain shall comply with ANSI A112.6.3. The type P floor drain shall have a cast iron body, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish. The type P floor drain shall have a clamping device, secured nickel bronze rim, an aluminum enameled finish sediment basket perforated with not less than .027 square m (42 square inches) of free area and approximately 100 mm (4 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose-set, nickel bronze grate shall be approximately .0077 square m (12 inches square) and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.
- Q. Type R (FD-R) floor drain shall comply with ANSI A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 200 mm (8 inches) in diameter or 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces and rim shall have an acid resisting finish.
- R. Type S (FD-S) floor sink shall comply with ANSI A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches deep). The interior

surface shall be polished. The double drainage flange shall be provided with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. A clamping device shall be provided.

- S. Type T (FD-T) floor drain shall comply with ANSI A112.6.3. The type T drain shall be Funnel Type, chemical resistant floor drain with integral p-trap. Double drainage pattern floor drain shall have an integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly jointing perforated or slotted floor-level grate and funnel extension. Minimum dimensions as follows:
1. Height of funnel - 95 mm (3-3/4 inches).
 2. Diameter of lower portion of funnel - 50 mm (2 inches).
 3. Diameter of top portion of funnel - 100 mm (4 inches).
- T. Type V (FD-V) floor drain shall comply with ANSI A112.6.3. The type V floor drain shall have an oval funnel and cast iron body. Funnel strainer shall consist of a slotted cast iron floor-level grate funnel extension. Minimum dimensions as follows:
1. Area of strainer and collar - 23 000 Square mm (36 square inches).
 2. Height of funnel - 95 mm (3-7/8 inches).
 3. Funnel size - 90 by 225 mm (3-1/2 by 9 inches).
- U. Open Sight Drains (OSDs) shall be cast iron, constructed as shown by detail.
- V. Type X (FD-X) floor drain shall comply with ANSI A112.6.3. The type X floor drain shall be a chemical resistant floor drain and integral p-trap. Double drainage pattern floor drain shall have integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly joining a perforated or slotted floor level grate.
- W. Type Y (FD-Y) floor drain shall comply with ANSI A112.6.3. The type Y floor drain shall be suitable for parking decks and constructed of extra heavy duty, galvanized cast iron body with double drainage pattern. The extra heavy duty polished bronze grate shall be not less than 225 mm (9 inches) in diameter with seepage pan and combination

membrane flashing clamp, heavy duty support flange, under deck clamp and vandal proof grate.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture. Provide ProSet Trapguard Device for all floor drains and hub drains.

2.7 TRAP SEAL SYSTEMS

A. Trap Primer Sealing System: Provide ProSet Trapguard Device for all floor drains and hub drains.

2.9 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.

- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.3 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.

2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm ($\frac{1}{2}$ inch) rod.
 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm ($\frac{5}{8}$ inch) rod.
 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm ($\frac{3}{4}$ inch) rod.
 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm ($\frac{7}{8}$ inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.4 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

Renovate Ward 5 East
Charles George VA Medical Center
Asheville, NC

VA Project Number 637-11-119

INTENTIONALLY LEFT BLANK

**SECTION 22 40 00
PLUMBING FIXTURES**

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor
Plumbing Fixtures for Public Use
A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for
Residential Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010Stainless and Heat-Resisting Steel Bars and
Shapes
WW-P-541-E/GENPlumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM
AMP 500-505
Metal Finishes Manual (1988)

- E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual
Thermostatic, Pressure Balancing and Combination
Pressure Balancing and Thermostatic Control
Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards
Institute (ANSI):
61-2009Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe
Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
 - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- B. Where lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 WATER CLOSETS

- A. (P1) ADA Water Closet (Floor Mounted with Bedpan Washer, ASME/ANSI A112.19.2M, Figure 9) elongated bowl, manual dual flush, siphon jet, floor outlet, with bedpan lugs - bedpan washer with grab bar offset, flush valve operated (1.6 or 1.1 gallons) per flush. Top of rim shall be 457 mm (18 inches) above finished floor. Provide standoff bracket support between studs for bedpan washer at height recommended by the manufacturer.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated cap nuts and washers.
 3. Flush valve: Manual dual flush, large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, water saver design (1.6 or 1.1 gallons) per flush with maximum 10 percent variance, non-hold-open ADA approved operating side oscillating handle, 25 mm (1 inch) IPS screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, high back pressure vacuum breaker, offset spud coupling for 38 mm (1 1/2 inches) top spud, cast screw wall and spud flanges, sweat solder adapter with cover tube and wall support at diverter valve body. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Set centerline of inlet 673 mm (26 1/2 inches) above rim.
- B. (P1A) Water Closet (Floor Mounted, ASME/ANSI A112.19.2M, Figure 9)
- office and industrial, elongated bowl, manual dual flush, siphon jet 6 L (1.6 or 1.1 gallons) per flush, floor outlet. Top of rim shall be between 406 mm and 432 mm (16 inches and 17 inches) above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 2. Fittings and Accessories: Gaskets - neoprene; bolts with chromium plated caps nuts and washers.
 3. Flush valve: Manual Dual flush, Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 38 mm (1 1/2 inches) top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11 1/2 inches) above rim.

- C. (P1B) Bariatric ADA Floor Mounted Water Closet ANSI 112.19.2M, Fully enclosed floor mounted with integral seat, siphon jet, 14 gage type 304 stainless steel construction with white enviro-glaze coating and hinged seat with cover, flush valve operated, top of rim 457 mm (18 inches) above floor. Shall be rated for bariatric use.
1. Fittings and Accessories: Gaskets-neoprene, bolts with chromium plated cap nuts and washers.
 2. Flush Valve: exposed chrome plated diaphragm type with low force ADA compliant dual flush oscillating bio-guard handle, 1.1 gallon/1.6 gallon per flush, seat bumper, integral screwdriver stop and vacuum breaker, escutcheon.

2.7 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P2) Lavatory (ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 457 mm by 381 mm (18 inches by 15 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Support lavatory to wall with floor mounted chair carrier. Set with rim 864 mm (34 inches) above finished floor:
1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 127-152 mm (5-6 inches) above rim. Provide laminar flow control device. One hundred two millimeters (4-inch) wrist blade type handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
 2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.
 3. Stops: Angle type. See paragraph 2.2. Stops
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.

5. Provide TrueBro LavShield or equal cover for drain, stops and trap per A.D.A 4-19.4.
- D. (P2A) Lavatory: Shall be the same as P2 mounted at standard rim height and less cover for drain, stops and trap.
- E. (P2B) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 457 mm by 381 mm (18 inches by 15 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Center hole punching for faucet. Support lavatory to wall with floor mounted chair carrier. Set with rim 864 mm (34 inches) above finished floor:
1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, single hole set mounting, plug in transformer, solid brass hot-cold water mixer adjusted from top deck. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
 2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.
 3. Stops: Angle type. See paragraph 2.2. Stops
 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
 5. Provide TrueBro LavShield or equal cover for drain, stops and trap per A.D.A 4-19.4.
- F. (P3) Lavatory (Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 203 mm (8 inches) centers. Mount unit in countertop.
1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type, rigid gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above slab with 102 mm (4 inches) wrist blade handles. Provide laminar flow control device. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts shall be chrome plated with a smooth bright finish.

2. Drain: cast or wrought brass with flat grid strainer, offset tailpiece, brass, chrome plated.
3. Stops: Angle type. See paragraph 2.2. Stops
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.8 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P4) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:
 1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and 102 mm (4 inches) wrist blades. Faucet shall be polished chrome plated.
 2. Drain: Drain plug with cup strainer, stainless steel.
 3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
 4. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- C. (P4A) Sink (CRS, Single Compartment, Counter Top, Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:
 1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, single hole set mounting, plug in transformer, solid brass hot-cold water mixer adjusted from top deck.

- Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
2. Drain: Drain plug with cup strainer, stainless steel.
 5. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
 6. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- D. (P5) Clinic Service Sink (Flushing Rim, Wall Hung) approximately 508 mm by 635 mm (20 inches by 25 inches) by 203 mm (8 inches) deep. Support with ASME/ANSI A112. 6.1M chair carrier and secure with 10 mm (3/8 inch) bracket studs and nuts. Set sink with rim 762 mm (30 inches) above finished floor. Provide 762 mm (30 inches) CRS drainboard where required, without corrugations and with heavy duty CRS brackets.
1. Faucet: Elbow control, wall hung, integral stops, single spout with 19 mm (3/4 inch) hose threaded outlet and pail hook, vacuum breaker and brace to wall. Outlet 356 mm to 381 mm (14 inches to 15 inches) from wall. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide laminar flow control device.
 2. Flush valve: Large diaphragm, semi-red brass body, Foot pedal operated, exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high pressure vacuum breaker, casing cover, 32 mm (1 1/4 inches) elbow flush connection from finished wall to 38 mm (1 1/2 inches) top spud. Spud coupling, wall and spud flanges.
 3. Bed Pan Washer: Mechanical pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 1219 mm (48 inches) of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.
- E. (P6) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, (24 inches by 24 inches by 12 inches) with (6 inches) drop front. Terrazzo,

composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

2.9 SHOWER BATH FIXTURE

- A. (P7) Shower Fixture (ADA, Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):
 1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
 2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 160 ml/s (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
 3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). All

exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.

2.10 MISCELLANEOUS DEVICES

- A. (P8) Ice Maker Connection Box: Provide a metal box with a quarter-turn supply valve for ice maker connection.

2.11 EMERGENCY FIXTURES

- A. (P9) Emergency Eye and Face Wash (Countertop Mounted): Countertop mounted, hand operated. Mount eye and face wash spray heads on countertop adjacent to the stainless steel sink. Mount per manufacturer's instructions to swing open over sink.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- H. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

- - - E N D - - -

SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.
- E. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.

- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- E. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Control wiring.
- F. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
- G. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units.
- H. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gases and Vacuum Alarms.

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers.

Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:

1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
 2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use.
- D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.
- E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.
- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the

project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.

- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the construction administrator and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Alarm controls and panels.
10. Vacuum switches.
11. Vacuum bottle brackets.

C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer's Representative (COR), certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification.

- E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

- A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing personnel in the operation and maintenance of the vacuum systems, on the dates requested by COR.
- B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American National Standards Institute (ANSI):
 - A13.1-2007.....Scheme for Identification of Piping Systems
 - B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
 - B40.1-(2006)..... Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
 - B819-00.....Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D. American Society of Mechanical Engineers (ASME):

Section IX-04.....Welding and Brazing Qualifications

E. American Welding Society (AWS):

AWS A5.8/A5.8M-2004.....Brazing Filler Metal

AWS B2.2-91.....Standard for Brazing Procedure and Performance
Qualification (Modified per NFPA 99)

F. Compressed Gas Association (CGA):

P-9-92.....Inert Gases Argon, Nitrogen and Helium

G. National Electrical Manufacturers Association (NEMA):

ICS-6-(1993, R 2006)....Industrial Controls and Systems Enclosures

H. National Fire Protection Association (NFPA):

70(2007).....National Electric Code

99-2005.....Health Care Facilities with 2005 errata

I. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

J. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy
Solder Pressure Fittings

1.7 WARRANTY

A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.

- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8. MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall offer factory direct preventative maintenance contract for the owner's consideration. The medical vacuum equipment manufacturer shall offer formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Galvanized Steel: Galvanized steel shall only be used for the discharge from the vacuum producer. The galvanized steel vacuum discharge pipe and fittings shall comply with the following:

1. Pipe: The galvanized steel pipe shall comply with ASTM A53, standard weight.
2. Fittings: The fittings shall comply with the following
 - a. Flexible groove, malleable iron, ASTM A47, or ductile iron, ASTM A536.
 - b. Malleable iron screwed, ANSI B16.3.
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 VALVES

- A. Ball: Ball valves shall be in line, other than zone valves in cabinets.
 1. Sixty five millimeter or DN65 (2 1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 ,

Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle. 2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3" to 4" inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter or DN100 (4 inches) and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3 mm (1/8 inch) NPT gauge port shall be provided for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or

color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on purple background	PURPLE

2.4 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA project manager.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF

VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gauge shall be inside valve box.

- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.5 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to -100 kPa (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A 40 mm (1-1/2 inch) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to -100 kPa (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

2.6 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.

4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.
8. Each inlet shall be securely to rough-in to prevent floating, and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. to the installation shall be adjusted compensate for variations in plaster or cover thickness.

2.7 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.

3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) 10 mm outside diameter (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

2.8 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be Flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.
- B. The modular cover plate shall be constructed from die cast plate, two piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, singe thrust mounting and one handed fingertip release of secondary equipment.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.

- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
EVACUATION (Waste Gas)	White letters on purple background

2.9 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.10 VACUUM BOTTLE BRACKET

- A. Vacuum bottle bracket shall be single plate of one piece, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly anchored securely. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.

- B. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- D. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..
- E. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..
- F. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- G. Piping exposed to physical damage shall be protected.
- H. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- I Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with

polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.

- J. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- K. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.
- L. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.
- M. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- N. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- O. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- P. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..
 - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

- Q. A vacuum gage 40mm (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.
- R. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.
- S. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC.
- T. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow.

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
 - 1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 - 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).

3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (1) to the engineer, (1) to the owners' representative, (1) to the general contractor and (1) to the verifier.

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.

2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the

purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).

11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
 13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
 19. Provide four originals of this affidavit, and report, distributed; (1) to the engineer, (1) to the owner's representative, (1) to the general contractor and (1) to the installing contractor.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.

- C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.

- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.

- E. Inlet flow test:
 - 1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.

 - 2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 12-inches Hg, and a static vacuum of 15-inches Hg.

 - 3. Vacuum inlets must draw no less than 85 Lpm (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).

 - 4. Anesthesia evacuation inlets must draw no less than 1 L/mm (1.0 scfm) at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).

- - - E N D - - -

SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. **Central Laboratory and Healthcare Gas Systems:** Consisting of oxygen, nitrous oxide, nitrogen, and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point, carbon monoxide monitors and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.

1.2 RELATED WORK

- A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.
- C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Control wiring: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- E. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.
- F. Prefabricated bedside patient units: Section 10 25 13, PATIENT BED SERVICE WALLS.
- G. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

1.3 QUALITY ASSURANCE

A. **Materials and Installation:** In accordance with NFPA 99, (2005) and as specified.

- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.

- H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Piping.
 2. Valves.
 3. Inlet and outlet cocks
 4. Valve cabinets.
 5. Gages.
 6. Station outlets and rough-in assemblies.
 7. Alarm controls and panels.
 8. Pressure Switches.
- C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear

label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer's Representative (COR), certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

- D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COR.
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

B819-(R2006).....Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):

A13.1-07.....Scheme for Identification of Piping Systems

B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings

B40.100 (2005)Pressure Gauges and Gauge Attachments Boiler and
Pressure Vessel Code -

Section VIII-07.....Pressure Vessels, Division I

Section IX-07.....Welding and Brazing Qualifications

D. American Welding Society (AWS):

AWS A5.8-04.....Brazing Filler Metal

AWS B2.2-91.....Standard for Brazing Procedure and Performance
Qualification (Modified per NFPA 99)

E. National Electrical Manufacturers Association (NEMA):

ICS-6-93(R2006).....Industrial Controls and Systems Enclosures

F. National Fire Protection Association (NFPA):

99-05.....Health Care Facilities

G. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

H. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy
Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting

nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

- B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.
- D. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- E. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- F. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 VALVES

- A. Ball: In-line, other than zone valves in cabinets:
 - 1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1,

with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service

2. Eighty to one hundred millimeter (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inch Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3 mm (1/8 inch) NPT gauge port for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
MEDICAL AIR	Black or white letters on yellow background	YELLOW

2.3 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 foot 6 inches) above floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.4 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.
 - 1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within two percent, with metal

case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.

2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psi) for air and oxygen service.

2.5 STATION OUTLETS

- A. For all services except ceiling hose drops and nitrogen system: For designated service, consisting of a quick coupler and inlet supply tube. Provide coupler that is non-interchangeable with other services, and leak proof under three times the normal working pressure. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply. Identification of each gas service shall be permanently cast into the back plate and shall be visible through a transparent plastic guard. Label stub tubing for appropriate service. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein. Install completion kits (valve body and face plate) for the remainder of required tests.

2.6 STATION OUTLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet

with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPUs before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests.

2.7 STATION OUTLET ROUGH-IN

- A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
---------------	-----------------------------

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background
MEDICAL AIR	Black or white letters on yellow

2.8 ALARMS

A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system, in conformance with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

B. Alarm Functions:

1. Oxygen, and compressed air alarms: Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi) or increases above 414 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.

E. Alarm Panels:

1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting oxygen, compressed air and vacuum services, as required.

2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50% of the number of provided alarm points.

3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be

- extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
 5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
 6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
 - c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.
- F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the ECC without interrupting the closed circuit system. Construct of 1.9 mm (14 gage) steel, conforming with NEMA ICS-6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full

alarm capability at the ECC. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.

- G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's Ethernet. Master alarm displays the message, sound its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.11 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. In accordance with current NFPA.
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into

tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

- E. Spacing of hangers: Current NFPA.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with oil free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.
- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- N. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an

effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.

2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

O. Provide 40mm (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

P. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.

B. Laboratory and healthcare testing agency shall perform the following:

1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.

2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.

3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.

4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
5. Outlet and inlet flow test:
 - a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen, nitrous oxide and air outlets must deliver 100 Lpm (3.5 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 350 kPa (50 psi).
 - c. Nitrogen outlets must deliver 565 Lpm (20 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 1445 kPa (210 psi).
 - d. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 350 kPa (50 psi).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

Dew point, air	4 degrees C (39 degrees F) pressure dew point at 690 kPa (100 psi)
----------------	--------------------------------------------------------------------

Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:

- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
- b. Make analysis with instruments designed to measure the specific gas dispensed.
- c. Allowable concentrations are within the following:
 - 1) Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97 plus percent oxygen
Nitrous oxide	>=99 plus percent nitrous oxide
Nitrogen	>=99 plus percent nitrogen
Medical air	19.5 percent to 23.5 percent oxygen
Carbon Dioxide	99 plus percent carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (36 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)

Halogenated hydrocarbons	2 mg/L (ppm)
--------------------------	--------------

C. Not Used

3.3 CONNECTION TO EXISTING LABORATORY GAS SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Install shut-off valve at the connection of new line to existing line.
- C. Coordinate time for shut-down of the existing laboratory and healthcare system with the VA Medical Center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected to cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination.
- F. Insure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main

through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

- - - E N D - - -

Renovate Ward 5 East
Charles George VA Medical Center
Asheville, NC

VA Project Number 637-11-119

INTENTIONALLY LEFT BLANK