

**SECTION 10 14 00**  
**SIGNAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.

**1.2 RELATED WORK**

- A. Electrical: Related Electrical Specification Sections.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- C. Color Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

Sign manufacturer shall provide evidence that they regularly and presently manufacturer signs similar to those specified in this section as one of their principal products.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples will be retained by COR, other returned to Contractor.
  - 1. Sign Panel, refer to drawings.
  - 2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
  - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
  - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
  - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.
- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- F. Full size layout patterns for dimensional letters.

**1.5 DELIVERY AND STORAGE**

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.
- C. Federal Specifications (Fed Spec):
  - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
  - MIL-P-46144C.....Plastic Sheet, Polycarbonate

**1.7 MINIMUM SIGN REQUIREMENTS**

- A. Permanent Rooms and Spaces:
  - 1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
  - 2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
  - 3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).
  - 4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
  - 5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
  - 6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.
- B. Overhead Signs:

1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.
2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

### **1.8 COLORS AND FINISHES:**

Section 09 06 00, SCHEDULE FOR FINISHES.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Signs of type, size and design shown on the drawings and as specified.
- B. Signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. COR to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

### **2.2 PRODUCTS**

- A. Aluminum:
  1. Sheet and Plate: ASTM B209.
  2. Extrusions and Tubing: ASTM B221.
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

E. Electrical Signs:

1. General: Furnish and install all lighting, electrical components, fixtures and lamps ready for use in accordance with the sign type drawings, details and specifications.
2. Refer to Electrical Specifications Section, Division 26, ELECTRICAL, to verify line voltages for sign locations that require electrical signs.
3. Quality Control: Installed electrical components and sign installations are to bear the label and certification of Underwriter's Laboratories, Inc., and are to comply with National Electrical Code as well as applicable federal, state and local codes for installation techniques, fabrication methods and general product safety.
4. Ballast and Lighting Fixtures: See Electrical Specifications.

**2.3 SIGN STANDARDS**

A. Topography:

1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.
2. Arrow: See graphic standards in drawings.
3. Letter spacing: See graphic standards on drawings.
4. Letter spacing: See graphic standards on drawings.
5. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.

B. Project Colors and Finishes: See Section 09 06 00, SCHEDULE FOR FINISHES.

**2.4 SIGN TYPES**

A. General:

1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
  - a. IN indicates a component construction based sign.
2. The exterior sign system shall be comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
3. EI designation indicates exterior internally illuminated sign.

4. EN designation indicates exterior non-illuminated sign.

B. Interchangeable Component System:

1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09 10, 11 12, 13, 14, 15, 16 and 17.

2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.

a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.

b. Component Sign System is comprised of the following primary components:

1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.

2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.

3) Copy Panels, made of a variety of materials to allow for different graphic needs.

4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.

5) Joiners and Accent Joiners connect separate Rail Backs together.

6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.

c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.

d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.

e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.

3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
  - a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
  - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
  - c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
  - a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
  - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
  - a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
  - b. Cleanable without use of special chemicals or cleaning solutions.
  - c. Copy Insert Materials.
    - 1) ABS Inserts - 2.3 mm (0.090 inches) extruded ABS plastic core with .07 mm (0.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
    - 2) Photo polymer Inserts - 3 mm (0.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (0.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
    - 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into

- holder are paper with a clear 0.7 mm (0.030 inches) textured cover. Background color is painted in acrylic lacquer.
- 4) Acrylic - 2 mm (0.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
  - 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (0.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
  - 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
    - a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
    - b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
  - 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
  - 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (0.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
  - 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (0.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
  - 10) Typography
    - a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
    - b) Subsurface Copy Inserts - Textured 1 mm (0.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
    - c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (0.0937 inches) raised copy.
    - d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Family 01, 02.01 thru 02.05, 08, 09 and 20:

1. All text and graphics are to be first surface silk-screened.
2. IN-01.12 & IN-01.13: Refer to Sign Type 03 specification for tactile and Braille portion of sign.
3. IN-02.4: All text and graphics are to be first surface vinyl letters.
4. IN-01.1: Preparation of artwork for reproduction of "fire and emergency evacuation maps" is by manufacturer.

D. Sign Type Families 03:

1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (0.059 inches) (b) Inter-dot spacing: 2.3 mm (0.090 inches) (c) Horizontal separation between cells: 6.0 mm (0.241 inches) (d) Vertical separation between cells: 10.0 mm (0.395 inches)
4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).

E. Sign Type Family 04 and 11:

1. All text and graphics are to be first surface applied vinyl letters.
2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.

F. Sign Type 05:

1. Text if added to Copy Insert module to be first surface applied vinyl letters.

G. Sign Type Family 06 and 07:

1. All text and graphics are to be first surface applied vinyl letters except for under sliding tile.
2. Protect text, which is covered by sliding tile, so tile does not wear away letters.

H. Sign Type Family 10:



1. Pocket depth is to be 0.3 mm (0.0150 inches).
- I. Sign Type Family 12 and 13:
1. All text and graphics are to be first surface applied vinyl letters.
  2. IN-12: Provide felt, cork or similar material on bottom of desk mounting bracket to protect counter surfaces.
- J. Sign Type Family 14, 15, and 16:
1. All text and graphics are to be first surface applied vinyl letters.
  2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.
  3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.
- K. Sign Type Family 17:
1. All text and graphics are to be first surface applied vinyl letters.
  2. IN-17: Directory constructed using elements of the Component System.
- L. Sign Type Family 18:
1. All text and graphics are to be first surface applied stylus cut vinyl letters.
  2. Provide in specified typeface, color and spacing, with each message or message group on a single quick release backing sheet.
- M. Sign Type Family 19:
1. Dimensional letters are mill or laser cut acrylic in the size and thickness noted in the drawings.
  2. Draft of letters is perpendicular to letters face.
  3. All corners such as where a letter stem and bar intersect are to be square so the letter form is accurately reproduced.
  4. Paint letters with acrylic polyurethane in specified color and finish.
- N. Sign Type Family (See Specialty Signs Section) 21:
1. IN-21.01: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter polished aluminum base. Sign bracket to hold a 6 mm (0.25 inches) sign plaque.
  2. IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with Copy Panel attached to front and back.
  3. IN-21.03 & 21.04: IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to

vertical supports with hinged locking glass door. Black felt covered changeable letter board or tan vinyl impregnated cork tack surface as background within case.

O. Sign Type Family 22:

1. IN-22.01: Extruded aluminum clip anodized black containing rollers to pinch and release paper. End caps are black plastic.
2. IN-22.02: Patient Information holder constructed of 18 gauge formed sheet metal painted in specified color. Polished aluminum connecting rods and buttons. Button covers for mounting screws are to permanently attach and securely conceal screws.

P. Temporary Interior Signs:

1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 100 mm (4 inch) wide by 300 mm (12 inch) long. Punched 3 mm (0.125 inch) hole with edge of hole spaced 13 mm (0.5 inch) in from edge and centered on 100 mm (4 inch) side. Reinforce hole on both sides with suitable material that prevents tie form pulling through hole. Ties are steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 150 mm (6 inch) long free ends.
2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on floor plans.
3. Install temporary signs to all rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
  - a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
  - b. Replace and missing damaged or illegible signs.

## 2.5 FABRICATION

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.

- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth sulrfaces.
- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. No signs are to be manufactured until final sign message schedule and location review has been completed by the COR & forwarded to contractor.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.

- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact COR for clarification.
- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.
- D. Remove or correct signs or installation work COR determines as unsafe or as an unsafe condition.
- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

- - - END - - -

**SECTION 10 21 23  
CUBICLE CURTAIN TRACKS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies cubicle curtain track (C.C.T.)

**1.2 RELATED WORK**

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
  - One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data: Cubicle curtain track.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
  - B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual

## **PART 2 - PRODUCTS**

### **2.1 CUBICLE CURTAIN TRACKS**

- A. Surface Mounted:
  - 1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
- B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

### **2.2 FASTENERS**

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

### **2.3 FINISHES**

- A. Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.
- B. Chrome/Nickel Plating: Satin or polished finish as specified, ASTM B546, minimum thickness of chromium plate as follows:

1. 0.2 mil on copper alloys.
2. 0.4 mil on steel.

C. Stainless Steel: No. 4 in accordance with NAAMM Metal Finishes Manual.

#### **2.4 FABRICATION**

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.
- E. Install suspended track seven feet, three inches above the finished floor, with hangers spaced no more than four feet on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.
- F. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.
- G. Remove damaged or defective components and replace with new components or repair to the original condition.

#### **3.2 ACCEPTANCE**

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.
- B. Carrier units shall operate smoothly and easily over the full range of travel.

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Renovate Ward 5 East  
Charles George VA Medical Center  
Asheville, NC

VA Project Number 637-11-119

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**SECTION 10 25 13**  
**PATIENT BED SERVICE WALLS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of the patient wall systems both horizontal and vertical. Patient wall systems are also referred to as prefabricated bedside patient units or PBPU's.

**1.2 RELATED WORK**

- A. Color and finishes of the patient wall units. Shall match Ward 5 West.
- B. Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Requirements for air, oxygen and vacuum outlets in the patient wall units.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Raceways and outlet boxes for wiring.
- E. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- F. Section 26 27 26, WIRING DEVICES: Wiring devices to be installed in the patient wall units.
- G. Section 26 24 16, PANELBOARDS: Panelboard requirements for patient wall units with a panelboard.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- I. Section 26 51 00, INTERIOR LIGHTING: Lighting fixture requirements when installed in or connected to the patient wall units.
- J. Section 27 52 23, NURSE CALL/CODE BLUE SYSTEMS: Nurse Call and Code One requirements for installation in the patient wall units.

**1.3 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.

2. Include electrical ratings, dimensions, mounting details, front view, side view, equipment and device arrangement, wiring diagrams, material, and connection diagrams.
  3. Determine final layout of each style of patient wall system at this stage. Provide configuration drawings showing all possible device (nurse call, medical gases, electrical receptacles and switches, etc.) locations to the COR. The COR will provide by return of submittal the desired configuration of each style of patient wall system. Limit the number and type of devices allowed for each style of unit to the number and type of devices specified for that style below.
- C. Manuals: Two weeks prior to the final inspection, deliver four copies of the following to the COR.
1. Complete maintenance and operating manuals including wiring diagrams, technical data sheets, and information for ordering replacement parts:
    - a. Include complete "As installed" diagrams which indicate all items of equipment, their interconnecting wiring and interconnecting piping.
    - b. Include complete diagrams of the internal wiring for each of the items of equipment, including "As installed" revisions of the diagrams.
    - c. Identify terminals on the wiring diagrams to facilitate installation, maintenance and operation.
- D. Certifications: Two weeks prior to the final inspection, deliver four copies of the following certifications to the COR:
1. Certification by the manufacturer that the equipment conforms to the requirements of the drawings and specifications.
  2. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested in accordance with the manufacturer's recommendations.

**1.4 APPLICABLE PUBLICATIONS:**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-11.....National Electrical Code (NEC)  
99-12.....Health Care Facilities

C. Underwriters Laboratories, Inc. (UL):

UL listed in product category SECTIONS AND UNITS (QQXX). This standard used to investigate listed products in this category is NFPA 70 (NEC).

**PART 2 - PRODUCTS**

**2.1 PATIENT WALL SYSTEMS**

A. Shall be UL listed.

B. Shall consist of a structural framework, removable panels and removable equipment console units, factory assembled to house all permanent bedside services including but not necessarily limited to fixtures, grounding jacks, power outlets, telephone outlet, nurses call patient station, medical gas outlet(s) and other fittings or devices.

C. Shall conform to the following:

1. Applicable requirements in NFPA 70 (NEC) and NFPA 99.
2. Assembly and all components shall be UL listed or labeled.

D. Coordinate the mounting space provisions for the nurse call equipment with Section 27 52 23, NURSE CALL/CODE BLUE SYSTEMS.

E. Compressed Air, Oxygen and Vacuum System Equipment: Furnish, install and test the equipment in accordance with the drawings and Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

1. Fixed medical gas outlets are permanently installed in one location and may not be moved without special tools and shutting off the gas involved.

2. Movable medical gas outlets:

- a. Hose connected to gas manifold type:

- 1) The hoses connected to gas manifold shall be UL listed and labeled for the purpose.
- 2) All hoses shall be accessible at all times. Use bars or other restraining devices to control exposed hoses. A panel may cover the hoses provided it can be easily removed with out the use of special tools for hose inspection.

- b. Relocatable type:

- 1) Relocatable (snap-in) without the use of tools to any one of several different fixed locations.
- 2) Appropriate relocatable adapter can be used to access available gases from each fixed location.
- 3) Cover all unused locations with a blank (no gas) adapter plate.

F. Electrical receptacles and switches shall comply with the requirements in Section 26 27 26, WIRING DEVICES; grounding in Section 26 05 26,

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS; and internal wiring in Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

G. Styles:

1. Style A1: A single bed patient wall unit consisting of a vertical unit. Vertical units shall in wall or on wall. The width of the vertical unit shall not be less than 600 mm (16 inches) and not more than 750 mm (30 inches) nominal. All electrical devices shall be wired in accordance with the schematic diagram shown on the drawings.
  - a. Provide oxygen gas outlet(s): 1-each
  - b. Provide air outlet (s): 1-each
  - c. Provide vacuum outlet(s): 1-each fixed
  - d. Provide emergency power outlets: 2-each NEMA 20R single receptacles, self illuminated red with stainless steel or anodized aluminum cover plate, engraved "EMERGENCY POWER" with minimum 6 mm (1/4 inch) red filled letters.
  - e. Provide normal power outlets: 3-each NEMA 20R single white receptacles. One of which is for the bed motor. Provide stainless steel or anodized aluminum cover plates.
  - f. Provide Nurses Call audio-visual single bed station.
  - g. Provide Tele-cart jack.
  - h. Provide an auxiliary light (6 to 7 watts) with hood and switch. Both shall be mounted on a stainless steel or an anodized aluminum face plate installed in a single gang box.
  - i. Provide a switch for the overhead/exam light.
  - j. Provide a patient wall mounted bed light fixture. Refer to Section 26 51 00, INTERIOR LIGHTING. The bed light shall be powered through the patient wall unit.

H. All styles of the units shall have the following features:

1. Basic structural framework shall be constructed of heavy gage extruded aluminum or minimum 1.9 mm (14 gage) cold-rolled steel, designed to be a self-supporting unit for above-the-floor, or for close wall mounting installation.
2. Drill and tap the side frame members to permit the installation of front panel devices at modular intervals at any elevation between the top and bottom.
3. Provide removable front panels:
  - a. Construct panel of the following materials:
    - 1) Fire retarding core material surfaced with a high pressure plastic laminated facing sheet.

- 2) Vinyl material heat and pressure applied over a minimum of 1.6 mm (0.060 inch) sheet aluminum back braced for rigidity and sound control.
  - 3) Vinyl material heat and pressure applied over sheet steel minimum 1.6 mm (0.060 inch).
  - 4) Vinyl material heat and pressure applied over sheet aluminum minimum 2.0 mm (0.080 inch).
- b. Color and texture shall match Ward 5 West.
- c. Bond the panel edges with an aluminum extrusion or cold-rolled steel trim designed for mounting directly to the structural framework, thus allowing the panels to be easily removed for access to internal components and for servicing of utility connections or future modifications. Secure panels with hidden screws or other means to offer an overall finished appearance. All exposed metal surfaces or trims greater than 4 mm (1/8 inch) wide shall be of anodized aluminum or stainless steel finished to resist abrasion and affects from hospital cleaning compounds.
4. Provide Style C units with enclosing back panels. Styles A1, A2, B1 and B2 need not have back panels, provided they are edge gasketed to the wall or totally and inconspicuously edge sealed to the wall with a resilient caulking material. Attach side and back panels, sheet steel, a minimum of 1.6 mm (0.060 inch), or equivalent strength aluminum side and back panels, with flush screws to permit close wall mounting. Finish side panels to match or compliment the front panels.
5. Mount patient service components in an equipment console made up of a backbox and finish fascia.
- a. Use galvanized steel backbox with outlet gang openings on minimum 60 mm (2.4 inches) uniform centers to provide mounting supports of front panel devices. Provide removable metal barriers to separate voltage sources and to facilitate wiring between segregated devices within the same horizontal module.
  - b. Match finish, either anodized aluminum or stainless steel of all fascia and device face plates.
  - c. Fascia and/or face plates may be omitted for power and grounding receptacles in the consoles if the receptacles are mounted flush in the PBPU cover panel and facilities (support members, tapped holes, spacing, etc.) are provided behind the panel for future addition or relocation of receptacles.

- d. Provide smooth external surfaces having a finished appearance.  
Maintain adequate spacing of device plates and similar items to eliminate crevices and facilitate cleaning.
6. Provide patient services as indicated in paragraphs Styles above, the schematic wiring diagram shown on drawings, and as follows:
  - a. Electrical components: Factory assembled and prewired to a sectionalized junction box at the top of the unit in accordance with circuiting and switching arrangements shown on the drawings. Factory assembled prewiring may be stranded in sizes AWG #10 and #12. Provide an equipotential ground bus with lugs suitable for connecting AWG #14 to AWG #6 conductors with a minimum of 48 screw-type terminals, unless otherwise shown.
  - b. Receptacles: Single Hospital Grade NEMA 5-20R, unless otherwise specified.
  - c. Provide medical gas components compatible with those installed elsewhere in the project that are factory assembled, manifolded and pre-piped, using medical grade copper pipe, to single point connections of each service at the top of the units.
  - d. Provide nurse call services consisting of provisions for adequate space and matching face plates for the equipment and empty conduit to the sectionalized junction box at the top of the unit.
  - e. Provide internal power and signal wiring in separate EMT, flexible metal conduits or approved raceway. Separate normal power circuits from emergency power circuits. Also, provide adequate supports for conduits and piping within the structural frame.
  - f. Telephone outlets/jacks: Plug-in type as approved by the VAMC.
  - g. Except for anodized aluminum and galvanized or stainless steel surfaces, clean and paint all other metal surfaces at the factory with primer and not less than two coats of baked enamel.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION:**

- A. Installation shall be in accordance with NFPA 70 (NEC), NFPA 99, and as shown on the drawings.
- B. Compressed Air, Oxygen and Vacuum System Equipment:
  1. Install and test the equipment and piping system in accordance with the drawings and Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

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2. Install and make connections as required for a complete and operational patient wall system for each unit.

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**SECTION 10 26 00**  
**WALL AND DOOR PROTECTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and door/door frame protectors and high impact wall covering.

**1.2 RELATED WORK**

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- C. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Handrail/Wall Guard Combinations.
  - 2. Wall Guards.
  - 3. Corner Guards.
  - 4. Door/Door Frame Protectors.
  - 5. High Impact Wall covering
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - D256-06.....Impact Resistance of Plastics
  - D635-06.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
  - E84-09.....Surface Burning Characteristics of Building Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500-06.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
  - 80-10.....Standard for Fire Doors and Windows
- E. Society of American Automotive Engineers (SAE):
  - J 1545-05.....Instrumental Color Difference Measurement for Exterior Finishes.
- F. Underwriters Laboratories Inc. (UL):
  - Annual Issue.....Building Materials Directory

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6.
- C. Resilient Material:
  - 1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
    - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
    - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
    - c. Rated self extinguishing when tested in accordance with ASTM D635.
    - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
    - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
    - f. Same finish on exposed surfaces.

## **2.2 CORNER GUARDS**

- A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 30 mm (1-1/4 inch radius) formed to profile shown.
1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
  2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

## **2.3 WALL GUARDS AND HANDRAILS**

- A. Resilient Wall Guards and Handrails:
1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
  2. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 2.8 mm (0.110-inch) thick, shall be free-floated over 50 mm (two-inch) wide aluminum retainer clips, minimum 2.3 mm (0.090-inch) thick, anchored to wall at maximum 600 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.6 mm (0.062-inch) thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 2.3 (0.090-inch) thick anchored to wall at maximum 600 mm (24 inches) on center.
  3. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

## **2.4 DOOR AND DOOR FRAME PROTECTION**

- A. Fabricate door and door frame protection items from stainless steel as shown.
- B. Coordinate door and door frame protection material requirements with door and frame suppliers to insure fit for all components, and color as specified.
- C. Provide adhesive as recommended by manufacturer.

## **2.5 HIGH IMPACT WALL COVERING**

- A. Fabricate from vinyl acrylic or polyvinyl chloride resilient material minimum 6mm (0.06 inch) thick designed specially for interior use.

- B. Coordinate with door guard rail protection material and supplier for proper fit, installation and color.
- C. Provide adhesive as recommended by the wall covering manufacturer.

## **2.6 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

## **2.7 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
  - 1. Exposed aluminum: AA-C22A32 chemically etched medium matte with integrally colored anodic coating, Class II Architectural 0.4 mil thick.
  - 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

## **PART 3 - INSTALLATION**

### **3.1 RESILIENT CORNER GUARDS**

Install corner guards on walls in accordance with manufacturer's instructions.

### **3.2 RESILIENT HANDRAIL WALL GUARD COMBINATIONS AND RESILIENT WALL GUARDS (CRASH RAIL)**

Secure guards to walls with mounting cushions brackets and fasteners in accordance with manufacturer's details and instructions.

### **3.3 ALUMINUM WALL GUARDS**

Secure brackets to walls with fasteners, spaced in accordance with manufacturer's installation instructions.

### **3.4 STAINLESS STEEL WALL GUARDS**

Space brackets at not more than three feet on centers and anchor to the wall in accordance with manufacturer's installation instructions.

### **3.5 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING**

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.

- C. Apply with adhesive in controlled environment according to manufacture's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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**SECTION 10 28 00**  
**TOILET, BATH, AND LAUNDRY ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
  - 1. Paper Towel Dispenser. (TA1) (Not in Contract)
  - 2. Bed Pan Cabinet. (TA2)
  - 3. Glove Dispenser and Holder. (TA3) (Not in Contract)
  - 4. Toilet Tissue Dispenser. (TA4)
  - 5. Grab Bars. (TA5)
  - 6. Sanitary Napkin Disposal (TA6)
  - 7. Under Lavatory Guard. (TA7)
  - 8. Clothes Hooks, robe or coat. (TA8)
  - 9. Metal Framed Mirror. (TA9)
  - 10. Mop Racks, type 10. (TA10)
  - 11. Soap Dispenser. (TA11) (Not in Contract)
  - 12. Recessed Soap Dish. (TA12)
  - 13. Shower Curtain Rods. (TA13)
- C. This section also specifies custom fabricated items used in toilets and related spaces.

**1.2 RELATED WORK**

- A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Ceramic toilet and bath accessories: Section 09 30 13, CERAMIC/PORCELAIN TILING.
- C. Custom fabricated accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
- D. Shower curtain break away pendant chain hooks: Section 10 21 23, CUBICLE CURTAIN TRACKS.
- E. Color of vinyl fabric: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Manufactured toilet and bath accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each product specified.
  - 2. Paper towel dispenser and combination dispenser and disposal units.

3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
4. Shower Curtain rods, showing required length for each location.
5. Grab bars, showing design and each different type of anchorage.
6. Medicine cabinets showing design and installation.
7. Foot operated soap dispenser, showing anchorage and components.
8. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Samples:

1. One of each type of accessory specified.
2. After approval, samples may be used in the work.

D. Manufacturer's Literature and Data:

1. All accessories specified.
2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
3. Show working operations of spindle for toilet tissue dispensers.
4. Mop racks.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.
2. Anodized finish as specified.

#### **1.4 QUALITY ASSURANCE**

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### **1.5 PACKAGING AND DELIVERY**

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.



- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

**1.6 STORAGE**

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
  - A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
  - A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
  - A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel Pipes
  - A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
  - C1036-06.....Flat Glass
  - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
  - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
  - F446-85(R2009).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.

D3453-07.....Flexible Cellular Materials - Urethane for  
Furniture and Automotive Cushioning, Bedding,  
and Similar Applications

D3690-02(R2009).....Vinyl-Coated and Urethane-Coated Upholstery  
Fabrics

C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual

D. American Welding Society (AWS):  
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless  
Steel Piping and Tubing

E. Federal Specifications (Fed. Specs.):  
A-A-3002.....Mirrors, Glass  
FF-S-107C (2).....Screw, Tapping and Drive  
FF-S-107C.....Screw, Tapping and Drive.  
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail  
Specification

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
  - 1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
  - 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
  - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
  - 2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
  - 3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).
- G. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.
- H. Plywood: PS1, Grade CD.

## **2.2 FASTENERS**

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

## **2.3 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. AA-M32 Mechanical finish, medium satin.
  - 1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
  - 2. Stainless Steel: NAAMM AMP 503, finish number 4.
  - 3. Ferrous Metal:
    - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
    - b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.

## **2.4 FABRICATION - GENERAL**

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.

J. Provide templates and rough-in measurements as required.

K. Round and deburr edges of sheets to remove sharp edges.

**2.5 PAPER TOWEL DISPENSERS (TA1) (NOT IN CONTRACT)**

**2.6 BED PAN CABINET (TA2)**

A. Furnish and install fully recessed, wall-mounted unit (6 inch mounting depth).

B. Door finish shall be beige speckle laminated thermofoil on MDF substrate. Gelcoat box color shall be Biscuit.

C. Rough opening size for Gelcoat box shall be 16 inches wide by 26 inches tall.

D. Unit shall have stainless steel retaining bars to keep bedpan in place.

E. Unit shall have integral storage shelf.

**2.7 GLOVE DISPENSER AND HOLDER (TA3) (NOT IN CONTRACT)**

**2.8 TOILET TISSUE DISPENSERS (TA4)**

A. Double roll surface mounted type.

B. Mount on continuous backplate.

C. Removable spindle ABS plastic or chrome plated plastic.

D. Wood rollers are not acceptable.

**2.9 GRAB BARS (TA5)**

A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.

B. Fabricate of stainless steel:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.

C. Concealed mount, except grab bars mounted at floor, swing up and on metal.

D. Bars: (Toilets, Showers, Etc.)

1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.

a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.

b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.

2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.

3. Continuous weld intermediate support to the grab bar.

4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:

1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

**2.10 SANITARY NAPKIN DISPOSAL (TA6) (STAFF ONLY, SATIN FINISH)**

- A. Stainless steel, 18-8, TYPE 304, Heavy-gauge
- B. Surface Mounted.

**2.11 UNDER LAVATORY GUARD (TA7)**

- A. Rigid, high-impact, stain resistant PVC
- B. Fasteners: 7 wall anchors and stainless steel screws
- C. ADA Article 4.19.4
- D. UL-94-V-0, ASTM-635-91 4, ASTM 621 and 622

**2.12 CLOTHES HOOKS-ROBE OR COAT (TA8)**

- A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

**2.13 METAL FRAMED MIRRORS (TA9)**

- A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.
- B. Mirror Glass:
  1. Minimum 6 mm (1/4 inch) thick.
  2. Set mirror in a protective vinyl glazing tape.

3. Use tempered glass for mirrors in Mental Health and Behavioral Nursing units.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
3. Filler:
  - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
  - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
4. Attached Shelf for Mirrors:
  - a. Fabricate shelf of the same material and finish as the mirror frame.
  - b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
  - c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
  - d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:

1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

**2.14 MOP RACKS (TA10)**

- A. Minimum 1.0M (40 inches) long with five holders.
- B. Clamps

1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam/ pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2 inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shaped channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless steel: AMP 503-No. 4

**2.15 SOAP DISPENSER (TA11) (NOT IN CONTRACT)**

- A. Wall mounted, liquid soap dispenser, designed with an adjustable needle valve to allow dispensing of two milliliters of liquid with each depression of foot pump.
- B. Connect foot pump, by a 1800 mm (6 foot) air tube, to a 1 liter (30 ounce) liquid container. Provide air intake tube with a special feature to prevent liquid from dripping after release of pedal.
- C. Operate pump by a slip resistant, rubber padded, pedal.
- D. Complete unit shall not be adversely affected by the liquid soap, aseptic detergent, or hexachlorophene solutions.
- E. Provide a removable gummed label, attached to container, stating that soap or detergent may be used in the dispensers.

**2.16 RECESSED SOAP DISH (TA12) (AT EACH SHOWER)**

**A.** Recessed heavy duty soap dish and bar. Matte-polished finish stainless steel type 304 stainless steel, matte polished finish. Provide mounting clamp for stud walls. Unit 7 3/16 inches w, 5 inches h (185 x 125mm). Rough wall opening: 6 inches w, 4 inches h, 4 inches min. Depth (150 x 100 x 100mm). Mount at 40" above finish floor unless noted otherwise.

**2.17 SHOWER CURTAIN RODS (TA13) (AT EACH SHOWER)**

- A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter, satin finish.
- B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

### **3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Before starting work notify COR in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the COR the exact location of accessories.

#### **3.2 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

#### **3.3 SCHEDULE OF ACCESSORIES**

- A. See Drawings for Schedule of Accessories.

#### **3.4 CLEANING**

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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**SECTION 10 44 13**  
**FIRE EXTINGUISHER CABINETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section covers recessed fire extinguisher cabinets.

**1.2 RELATED WORK**

B. Field Painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):  
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

**PART 2 - PRODUCTS**

**2.1 FIRE EXTINGUISHER CABINET**

Recessed type with flat trim of size and design shown.

**2.2 FABRICATION**

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
  - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
  - 2. Design doors to open 180 degrees.
  - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

**2.3 FINISH**

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

**PART 3 - EXECUTION**

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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Renovate Ward 5 East  
Charles George VA Medical Center  
Asheville, NC

VA Project Number 637-11-119

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**SECTION 10 51 13**  
**METAL LOCKERS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Standard metal lockers.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker.
- B. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Show locker trim and accessories.
  - 2. Include locker identification system and numbering sequence.
- C. Samples for Initial Selection: For units with factory-applied color finishes.

**1.4 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For qualified Installer.
- B. Warranty: Sample of special warranty.

**1.5 CLOSEOUT SUBMITTALS**

- A. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching mechanisms to include in maintenance manuals.

**1.6 QUALITY ASSURANCE**

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain metal lockers and accessories from single source from single manufacturer.

**1.7 DELIVERY, STORAGE, AND HANDLING**

- A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for their installation.

**1.8 COORDINATION**

- A. Coordinate sizes and locations of concrete bases for metal lockers.

- B. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

#### **1.9 WARRANTY**

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures.
    - b. Faulty operation of latches and other door hardware.
  - 2. Damage from deliberate destruction and vandalism is excluded.
  - 3. Warranty Period for All-Welded Metal Lockers: 2 years from date of Substantial Completion.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Extruded Aluminum: ASTM B 221 (ASTM B 221M), alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated.
- C. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.
- D. Anchors: Material, type, and size required for secure anchorage to each substrate.
  - 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls, and elsewhere as **indicated**, for corrosion resistance.
  - 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

#### **2.2 STANDARD METAL LOCKERS**

- A. Locker Arrangement: Double tier.
- B. Material: Cold-rolled steel sheet.
- C. Body: Assembled by riveting or bolting body components together. Fabricate from unperforated steel sheet as follows:

1. Tops, Bottoms, and Intermediate Dividers: 0.024-inch (0.61-mm) nominal thickness, with single bend at sides.
  2. Backs and Sides: 0.024-inch (0.61-mm) nominal thickness, with full-height, double-flanged connections.
  3. Shelves: 0.024-inch (0.61-mm) nominal thickness, with double bend at front and single bend at sides and back.
- D. Frames: Channel formed; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
1. Cross Frames between Tiers: Channel formed and fabricated from same material as main frames; welded to vertical main frames.
  2. Frame Vents: Fabricate face frames with vents.
- E. Doors: One piece; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
1. Doors less than 12 inches (305 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
  2. Doors for box lockers less than 15 inches (381 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
  3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches (381 mm) wide; welded to inner face of doors.
  4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet; welded to inner face of doors.
  5. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
  6. Door Style: Vented panel as follows:
    - a. Louvered Vents: No fewer than three louver openings at top and bottom for double-tier lockers.
- F. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed

and tamper resistant when door is closed; fabricated to swing 180 degrees.

1. Continuous Hinges: Manufacturer's standard, steel, full height.
- G. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry and vandal resistant.
  1. Multipoint Latching: Finger-lift latch control designed for use with built-in combination locks, built-in key locks, or padlocks; positive automatic latching and prelocking.
    - a. Latch Hooks: Equip doors less than 48 inches (1219 mm) high with two latch hooks; fabricated from 0.105-inch (2.66-mm) nominal-thickness steel sheet; welded or riveted to full-height door strikes; with resilient silencer on each latch hook.
    - b. Latching Mechanism: Manufacturer's standard, rattle-free latching mechanism and moving components isolated [with vinyl or nylon] to prevent metal-to-metal contact, and incorporating a prelocking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.
- H. Equipment: Equip each metal locker with identification plate and the following unless otherwise indicated:
  1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
  2. Coat Rods: For each compartment of double-tier metal lockers.
- I. Accessories:
  1. Continuous Sloping Tops: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm) nominal-thickness steel sheet.
    - a. Closures: Vertical-end type.
    - b. Sloping-top corner fillers, mitered.
  2. Filler Panels: Fabricated from [0.036-inch (0.91-mm)] [0.048-inch (1.21-mm)] [manufacturer's standard thickness, but not less than 0.036-inch (0.91-mm)] nominal-thickness steel sheet.
  3. Finished End Panels: Fabricated from 0.024-inch (0.61-mm) nominal-thickness steel sheet.
- J. Finish: Baked enamel.

1. Color(s): As selected by Architect from manufacturer's full range.

### **2.3 FABRICATION**

- A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
  1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
  2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.
- C. All-Welded Construction: Factory preassemble metal lockers by welding all joints, seams, and connections; with no bolts, nuts, screws, or rivets used in assembly of main locker groups. Factory weld main locker groups into one-piece structures. Grind exposed welds flush.
- D. Accessible Lockers: Fabricate as follows:
  1. Locate bottom shelf no lower than 15 inches (381 mm) above the floor.
  2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches (1219 mm) above the floor.
- E. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- F. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.
- G. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.
  1. Sloping-top corner fillers, mitered.
- H. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.

- I. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of nonrecessed metal lockers; finished to match lockers.
  - 1. Provide one-piece panels for double-row (back-to-back) locker ends.

#### **2.4 STEEL SHEET FINISHES**

- A. Factory finish steel surfaces and accessories except stainless-steel and chrome-plated surfaces.
- B. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 INSTALLATION**

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
  - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
  - 2. Anchor single rows of metal lockers to walls near top and bottom of lockers.
- B. All-Welded Metal Lockers: Connect groups together with standard fasteners, with no exposed fasteners on face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
  - 1. Attach hooks with at least two fasteners.



2. Identification Plates: Identify metal lockers with identification indicated on Drawings.
  - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
  - b. Attach plates to upper shelf of each open-front metal locker, centered, with a least two aluminum rivets.
3. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
4. Attach sloping-top units to metal lockers, with closures at exposed ends.
5. Attach finished end panels with fasteners only at perimeter to conceal exposed ends of nonrecessed metal lockers.

### **3.3 ADJUSTING, CLEANING, AND PROTECTION**

- A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding.
- B. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit use during construction.
- C. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

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